

SAFETY DATA SHEET

RO 15



Section 1. Identification

GHS product identifier : RO 15
Product code : 3160-00-E
Chemical name : Distillates (petroleum), clay-treated heavy naphthenic
Other means of identification : Baseoil - unspecified; Distillates, petroleum, clay treated heavy naphthenic; Petroleum distillates, clay-treated heavy naphthenic; Distillates (petroleum), clay treated heavy naphthenic; Base oil — unspecified
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

| Identified uses | |
|---|--------|
| Petrochemical industry: Petroleum refining. Naphthenic Lubricant. | |
| Uses advised against | Reason |
| Not available. | |

Supplier's details : Calumet Specialty Products Partners, L.P.
2780 Waterfront Pkwy E. Dr.
Suite 200
Indianapolis, Indiana 46214 USA
Technical Services: 317-328-5660

Emergency telephone number (with hours of operation) : 24 hr. CHEMTREC 1-800-424-9300 / International 1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.
Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

| | |
|--------------------------------------|--|
| Substance/mixture | : Substance |
| Chemical name | : Distillates (petroleum), clay-treated heavy naphthenic |
| Other means of identification | : Baseoil - unspecified; Distillates, petroleum, clay treated heavy naphthenic; Petroleum distillates, clay-treated heavy naphthenic; Distillates (petroleum), clay treated heavy naphthenic; Base oil — unspecified |

CAS number/other identifiers

CAS number : 64742-44-5

| Ingredient name | % | CAS number |
|--|-----|------------|
| Distillates (petroleum), clay-treated heavy naphthenic | 100 | 64742-44-5 |

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

| | |
|---------------------|---|
| Eye contact | : <input checked="" type="checkbox"/> Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. |
| Skin contact | : <input checked="" type="checkbox"/> Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. |
| Ingestion | : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

| | |
|---------------------|---|
| Eye contact | : No known significant effects or critical hazards. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : <input checked="" type="checkbox"/> No known significant effects or critical hazards. |
| Ingestion | : No known significant effects or critical hazards. |

Over-exposure signs/symptoms

| | |
|---------------------|---|
| Eye contact | : No specific data. |
| Inhalation | : No specific data. |
| Skin contact | : <input checked="" type="checkbox"/> No specific data. |
| Ingestion | : No specific data. |

Indication of immediate medical attention and special treatment needed, if necessary

| | |
|-----------------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. |

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|--|---|
| Distillates (petroleum), clay-treated heavy naphthenic | <p>ACGIH TLV (United States, 4/2014). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction</p> <p>NIOSH REL (United States, 10/2013). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist</p> <p>OSHA PEL (United States, 2/2013). TWA: 5 mg/m³ 8 hours.</p> |

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

| | |
|---|--|
| Physical state | : Liquid. [Viscous liquid.] |
| Color | : Clear. Colorless to light yellow. |
| Odor | : Hydrocarbon. |
| Odor threshold | : Not available. |
| pH | : Not available. |
| Melting point | : 0°C (32°F) |
| Boiling point | : 207 to 750°C (404.6 to 1382°F) |
| Flash point | : Closed cup: 98 to 344°C (208.4 to 651.2°F) Open cup: 168°C (334.4°F) [Cleveland.] |
| Evaporation rate | : Not available. |
| Flammability (solid, gas) | : Not available. |
| Lower and upper explosive (flammable) limits | : Not available. |
| Vapor pressure | : <0.011 kPa (<0.08 mm Hg) [room temperature] |
| Vapor density | : Not available. |
| Relative density | : 0.916 |
| Solubility | : Insoluble in the following materials: cold water and hot water. |
| Partition coefficient: n-octanol/water | : 2 to 6 |
| Auto-ignition temperature | : Not available. |
| Decomposition temperature | : Not available. |
| Viscosity | : Kinematic (40°C (104°F)): 0.3 cm ² /s (30 cSt) |

Section 10. Stability and reactivity

| | |
|---|--|
| Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
| Chemical stability | : The product is stable. |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | : No specific data. |
| Incompatible materials | : No specific data. |
| Hazardous decomposition products | : Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|--|---------------------------------|---------|-------------|----------|
| Distillates (petroleum), clay-treated heavy naphthenic | LC50 Inhalation Dusts and mists | Rat | >5.53 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| | LD50 Oral | Rat | >5000 mg/kg | - |

Irritation/Corrosion

Not available.

Sensitization

Section 11. Toxicological information

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Conclusion/Summary : The classification as a carcinogen need not apply as it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.

Section 11. Toxicological information

- Developmental effects** : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|--|----------------------|---------|----------|
| Distillates (petroleum), clay-treated heavy naphthenic | Acute EC50 >100 mg/l | Algae | 72 hours |
| | Acute EC50 >100 mg/l | Daphnia | 48 hours |
| | Acute LC50 >100 mg/l | Fish | 96 hours |
| | Chronic NOEL >1 mg/l | Daphnia | 21 days |

Persistence and degradability

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|--|-------------------|------------|------------------|
| Distillates (petroleum), clay-treated heavy naphthenic | - | - | Inherent |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|--|--------------------|-----|-----------|
| Distillates (petroleum), clay-treated heavy naphthenic | 2 to 6 | - | high |

Mobility in soil

- Soil/water partition coefficient (K_{oc})** : Not available.

- Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

- RCRA classification** : Not Regulated

Section 14. Transport information

| | DOT Classification | TDG Classification | IMDG | IATA |
|-----------|--------------------|--------------------|----------------|----------------|
| UN number | Not regulated. | Not regulated. | Not regulated. | Not regulated. |

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) CDR Exempt/Partial exemption:** This material is listed or exempted.
This material is listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

State regulations

Massachusetts : This material is not listed.

New York : This material is not listed.

New Jersey : This material is listed.

Pennsylvania : This material is not listed.

California Prop. 65

This product is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International lists

National inventory

Australia : This material is listed or exempted.

Canada : This material is listed or exempted.

China : This material is listed or exempted.

Europe : This material is listed or exempted.

Section 15. Regulatory information

| | |
|--------------------------|--|
| Japan | : This material is listed or exempted. |
| Malaysia | : Not determined. |
| New Zealand | : This material is listed or exempted. |
| Philippines | : This material is listed or exempted. |
| Republic of Korea | : This material is listed or exempted. |
| Taiwan | : This material is listed or exempted. |

Section 16. Other information

Procedure used to derive the classification

| Classification | Justification |
|-----------------|---------------|
| Not classified. | |

History

Date of issue/Date of revision : 06/02/2015

Version : 2.01

Key to abbreviations

: ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

☑ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.