SAFETY DATA SHEET

SDS 0673

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Section 1 -- PRODUCT AND COMPANY IDENTIFICATION
HMIS CODES
                                                                2
                                                Health
PRODUCT NAME
                                                 Flammability
  Jim PR-1L or Clear PR-2L Low VOC
                                                 Reactivity
                                                 PPI
PRODUCT CODES
  55611, 55613, 55615, 55617, 55910, 55912, 55914, 55918, 55920, 55972,
  55981, 55982
CHEMICAL FAMILY
  Organic
USE
  PVC & CPVC Primer
                                       EMERGENCY TELEPHONE NO.
MANUFACTURER'S NAME
  The RectorSeal Corporation
                                        Chemtrec 24 Hours
                                        (800)424-9300 USA
  2601 Spenwick Drive
                                        (703)527-3887 International
  Houston, Texas 77055 USA
                                       TECHNICAL SERVICE TELEPHONE NO.
DATE OF VALIDATION
                                        (800)231-3345 or (713)263-8001
  January 23, 2015
DATE OF PREPARATION
  October 27, 2014
Section 2 -- HAZARDS IDENTIFICATION
GHS CLASSIFICATION
PHYSICAL HAZARDS: Flammable Liquid, Category 2
HEALTH HAZARDS
Acute Toxicity:
Oral: Category 4
Dermal: Category 5
Inhalation: Category 4
Skin Corrosion/Irritation: Category 3
Serious Eye Damage/Eye Irritation: Category 2A
Skin Sensitization: Not Classified
Respiratory Sensitization: Not Classified
Germ Cell Mutagenicity: Not Classified
Carcinogenicity: Category 2
Reproductive Toxicology: Not Classified
Target Organ Systemic Toxicity - Single Exposure: Category 3
Target Organ Systemic Toxicity - Repeated Exposure: Not Classified
Aspiration Toxicity: Not Classified
GHS Label elements, including precautionary statements
Pictogram: GHS 02-Flammable Materials, GHS 08-Severe Health
Hazards
Signal Word: Danger
Hazard Statements:
H225 - Highly flammable liquid and vapor
H302 - Harmful if swallowed.
H313 - May be harmful in contact with skin.
H316 - Causes mild skin irritation.
H318 - Causes serious eye damage.
H319 - Causes serious eye irritation
H335 + H336 - May cause respiratory irritation, and drowsiness or dizziness.
 H351 - Suspected of causing cancer.
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Contains a chemical classified by the US EPA as a suspected possible carcinogen. Precautionary Statements:

P102 - Keep out of reach of children.

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

P240 - Ground/Bond container and receiving equipment

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P262 - Do not get in eyes, on skin, or on clothing.

P264 - Wash hands thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P362 - Take off contaminated clothing and wash before reuse.

EUH066 - Repeated exposure may cause skin dryness or cracking Hazards not otherwise classified (HNOC) or not covered by GHS

May form explosive peroxides.

SUMMARY OF ACUTE HAZARDS

Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratory tract and to other mucous membranes. ROUTE OF EXPOSURE, SIGNS AND SYMPTOMS

INHALATION

Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratorytract and to other mucous membranes.

EYE CONTACT Severely irritating. If not removed promptly, will injure eye tissue, which can result in permanent damage.

SKIN CONTACT

Frequent or prolonged contact may irritate and cause dermatitis. Low order of toxicity.

INGESTION

Low order of toxicity. Small amounts of the liquid aspirated into the respiratory system during ingestion, or from vomiting, may cause bronchiopneumonia or pulmonary edema.

SUMMARY OF CHRONIC HAZARDS

Repeated or prolonged exposure may cause signs of central nervous system depression and respiratory irritation. This material has been shown to induce tumors in laboratory animals.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

Individuals with pre-existing or chronic diseases of the eyes, skin, respiratory system, cardiovascular system, gastrointestinal system, liver, or kidneys may have increased susceptibility to excessive exposure.

Section 3 -- COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT: Methyl Ethyl Ketone PERCENTAGE BY WEIGHT: 20-85

CAS NUMBER: 78-93-3 EC# : 606-002-00-3

INGREDIENT: Tetrahydrofuran PERCENTAGE BY WEIGHT: 5-12

CAS NUMBER: 109-99-9 EC# : 603-025-00-0

INGREDIENT: Cyclohexanone PERCENTAGE BY WEIGHT: 5-15

CAS NUMBER: 108-94-1

EC# : 606-010-00-7

LCT . DOO OTO OO .

INGREDIENT: Acetone

PERCENTAGE BY WEIGHT: 20-40

CAS NUMBER: 67-64-1 FC# : 200-662-2

Section 4 -- FIRST AID MEASURES

If INHALED: If overcome by exposure, remove victim to fresh air

immediately. Give oxygen or artificial respiration as needed. Obtain emergency medical attention. Prompt

action is essential.

If on SKIN:

Immediately flush with large amounts of water; use soap

if available. Remove contaminated clothing.

If in EYES:

Immediately flush with large amounts of water for at least

15 minutes. Get prompt medical attention.

If SWALLOWED:

If swallowed, DO NOT induce vomiting. Keep at rest. Get

prompt medical attention.

Section 5 -- FIRE FIGHTING MEASURES

CONDITIONS OF FLAMMABILITY

Flammable in the presence of a source of ignition when the temperature is above the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking. SUITABLE EXTINGUISHING MEDIA

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Wear self contained breathing apparatus for fire fighting if necessary. HAZARDOUS COMBUSTION PRODUCTS

Hazardous decomposition products formed under fire conditions. - Carbon oxides FURTHER INFORMATION

Use water spray to cool unopened containers.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Extremely flammable - very low flash point. Vapors are heavier than air and may travel along ground or to low spots at considerable distance to a source of ignition resulting in potential flashback. Burning liquid may float on water. Heat may build up pressure and rupture closed containers.

Section 6 -- ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Ventilate area with natural or explosion-proof, forced air ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

ENVIRONMENTAL PRECAUTIONS

Prevent further leakage or spillage if safe to do so. Avoid flushing into sewers, drains, waterways, and soil.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP

Use absorbent materials to prevent footing hazard and to contain, then collect and place in container for disposal according to local regulations (see section 13).

Section 7 -- HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Avoid prolonged or repeated contact with skin or clothing. If transferring this material to other containers, ground all containers to avoid static electricity buildup and discharge which may ignite flammable vapors.

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CONDITIONS FOR SAFE STORAGE
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Do not store near heat, sparks, or open flames.

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Empty containers may contain residues and vapors; treat as if full and observe all products precautions. Do not reuse empty containers.

KEEP OUT OF REACH OF CHILDREN.

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Section 8 -- EXPOSURE CONTROLS/PERSONAL PROTECTION
INGREDIENT
              UNITS
Methyl Ethyl Ketone
   ACGIH TLV
            200 ppm
            200 ppm
   OSHA PEL
      STEL
            300 ppm
Tetrahydrofuran
            50 ppm
   ACGIH TLV
            200 ppm
   OSHA PEL
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STEL Cyclohexanone

ACGIH TLV 20 ppm (skin)

250 ppm

OSHA PEL 50 ppm

Acetone

ACGIH TLV 500 ppm OSHA PEL 1000 ppm STEL 750 ppm

RESPIRATORY PROTECTION (SPECIFY TYPE): In confined poorly ventilated areas, use NIOSH/MSHA approved air purifying or supplied air purifying or supplied air respirators.

VENTILATION - LOCAL EXHAUST: Acceptable

SPECIAL: Explosion-proof equipment.

MECHANICAL (GENERAL): Preferable

OTHER: N/A

PROTECTIVE GLOVES: Wear rubber gloves.

EYE PROTECTION: Chemical splash goggles (ANSI Z-87.1 or equivalent)

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Coveralls recommended.

WORK/HYGIENIC PRACTICES: Where use can result in skin contact, wash exposed areas thoroughly before eating, drinking, smoking, or leaving work area. Launder contaminated clothing before reuse.

Section 9 -- PHYSICAL AND CHEMICAL PROPERTIES

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151 F (66 C) @ 760mm Hg
BOILING POINT:
SPECIFIC GRAVITY (H20 = 1):
                                       <1.0
                                       140 @ 68 F (20 C)
VAPOR PRESSURE (mm Hg):
                                       N/A
MELTING POINT:
                                        2.5
VAPOR DENSITY (AIR = 1):
EVAPORATION RATE (ETHYL ACETATE = 1): 6
                                       Clear or Purple Liquid/Pungent Odor
APPEARANCE/ODOR:
                                        Soluble
SOLUBILITY IN WATER:
VOC LEVEL: 550 g/L per SCAQMD Test Method 316A
                                       4.1 F (-17 C) SETA CC
FLASH POINT
LOWER EXPLOSION LIMIT
                                        1.8%
                                        11.8%
UPPER EXPLOSION LIMIT
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Section 10 -- STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stable under recommended storage conditions.
POSSIBILITY OF HAZARDOUS REACTIONS: Can form potentially explosive peroxides

upon long standing in air. Vapors may form explosive mixture with air.

CONDITIONS TO AVOID: Heat, sparks, open flames, and strong oxidizing,

acidic and basic conditions.

MATERIALS TO AVOID: Oxidizers, acids and bases.

HAZARDOUS DECOMPOSITION PRODUCTS: CO, CO2, HCl and fragmented hydrocarbons.

HAZARDOUS POLYMERIZATION: Will not occur.

Section 11 -- TOXICOLOGY INFORMATION

CHRONIC HEALTH HAZARDS

No ingredient in this product is an IARC, NTP or OSHA listed carcinogen. Tetrahydrofuran - The National Toxicology Program has reported that exposures of mice and rats to THF vapor levels up to 1800 ppm 6hr/day, 5 days/week for their lifetime caused an incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF.

TOXICOLOGY DATA

Ingredient Name

Methyl Ethyl Ketone

Oral-Rat LD50:2737 mg/kg

Inhalation-Rat LC50:23,500 mg/m3/8H

Tetrahydrofuran

Oral-Rat LD50:1650 mg/kg

Inhalation-Rat LC50:21,000 ppm/3H

Cyclohexanone

Oral-Rat LD50:1535 mg/kg

Inhalation-Rat LC50:8000 ppm/4H

Acetone

Oral-Rat LD50: 5800 mg/kg Inhalation-Rat LC50: 50,100mg/m3

Section 12 -- Ecological Information

ECOLOGICAL DATA
Ingredient Name

Methyl Ethyl Ketone

Food Chain Concentration Potential: None

WATERFOWL TOXICITY: N/A

BOD: 214%

AQUATIC TOXICITY: 5640 mg/1/48 hr/bluegill/TLm/fresh water

Tetrahydrofuran

Food Chain Concentration Potential: None

WATERFOWL TOXICITY: N/A

BOD: N/A

AQUATIC TOXICITY: N/A

Cyclohexanone

Food Chain Concentration Potential: None

WATERFOWL TOXICITY: N/A

BOD: N/A

AQUATIC TOXICITY: N/A

Acetone

Food Chain Concentration Potential: None

WATERFOWL TOXICITY: N/A

BOD: N/A

AQUATIC TOXICITY: LC50/96-hour for fish > 100 mg/l

Section 13 -- DISPOSAL CONSIDERATIONS

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Waste Classification: RCRA classified hazardous waste. Dispose of absorbed
  materials and liquid waste in approved, controlled incineration facility
  in accordance with all local, state and federal regulations.
Disposal Method: Incineration
Section 14 -- TRANSPORTATION INFORMATION
DOT: UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),
  Class 3, PG II, ERG#127. Quarts and less: Consumer Commodity,
  ORM-D
OCEAN (IMDG): UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),
  Class 3, PG II, EMS-No: F-E, S-D
  Quarts and less: UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),
  Class 3, PG II, Limited Quantities or Ltd Qty
AIR (IATA): UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran),
  Class 3, PG II, ERG#127.
WHMIS (CANADA): Class B-2
Section 15 -- REGULATORY INFORMATION
   _____
REGULATORY DATA
Ingredient Name
_
 Methyl Ethyl Ketone
             SARA 313
                         Yes
             TSCA Inventory
                         Ves
                         5,000 lb.
             CERCLA RO
                         U159
             RCRA Code
 Tetrahydrofuran
             SARA 313
                         No
             TSCA Inventory
                         Yes
             CERCLA RO
                         1,000 lb.
                         U213
             RCRA Code
  Cyclohexanone
                          No
             SARA 313
             TSCA Inventory
                         Yes
                          5,000 lb.
             CERCLA RO
             RCRA Code
                          U057
  Acetone
                          No
             SARA 313
             TSCA Inventory
                          Yes
                          5,000 lb.
             CERCLA RO
                          U002
             RCRA Code
Section 16 -- OTHER INFORMATION
  This document is prepared pursuant to the OSHA Hazard Communication
Standard (29 CFR 1910.1200). The information herein is given in good faith,
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but no warranty, expressed or implied is made. Consult RectorSeal for further information: (713) 263-8001